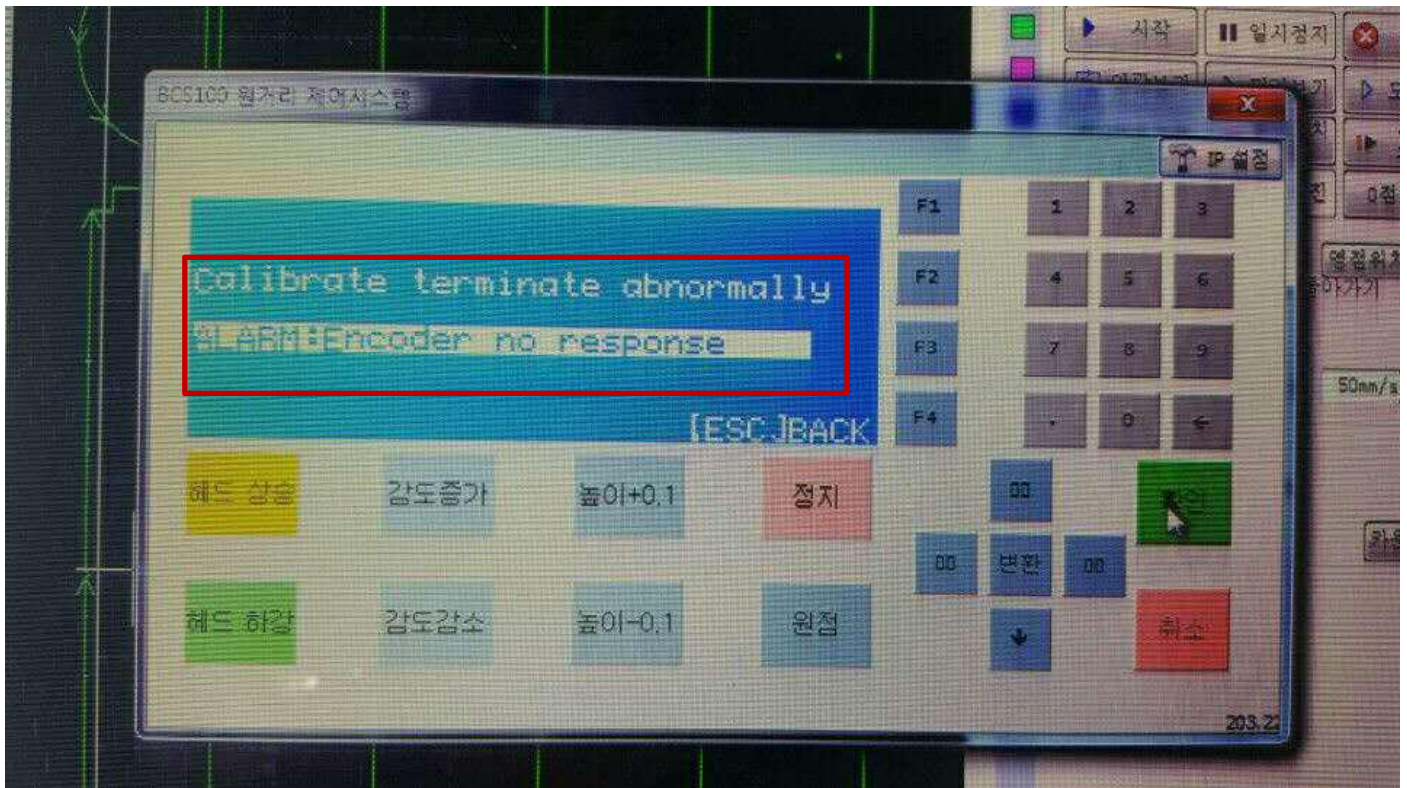




**ATTENTION :STOP WHEN YOU MEET SOME ABNORMAL SITUATION!!!**

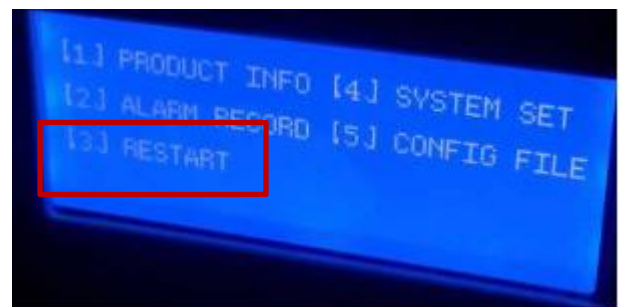
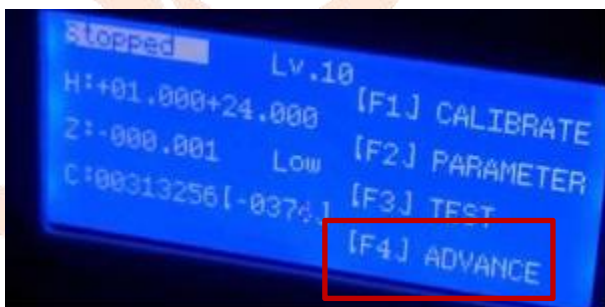
Solution of Encoder No Response

Problem: Encoder no response in BCS 100 but no alarm in Z-servo



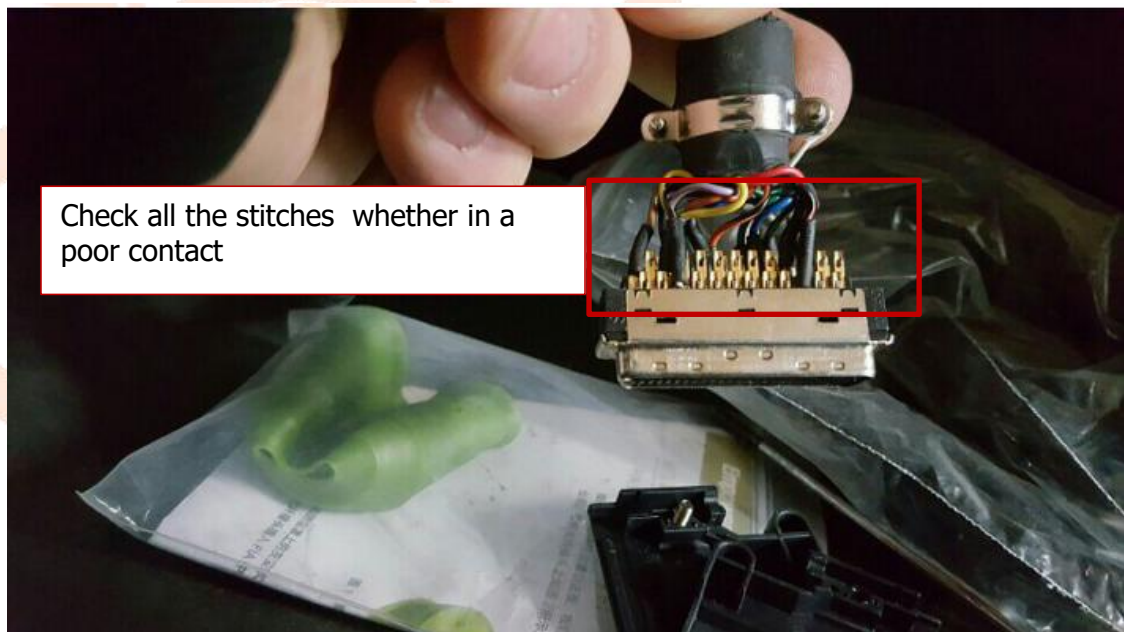
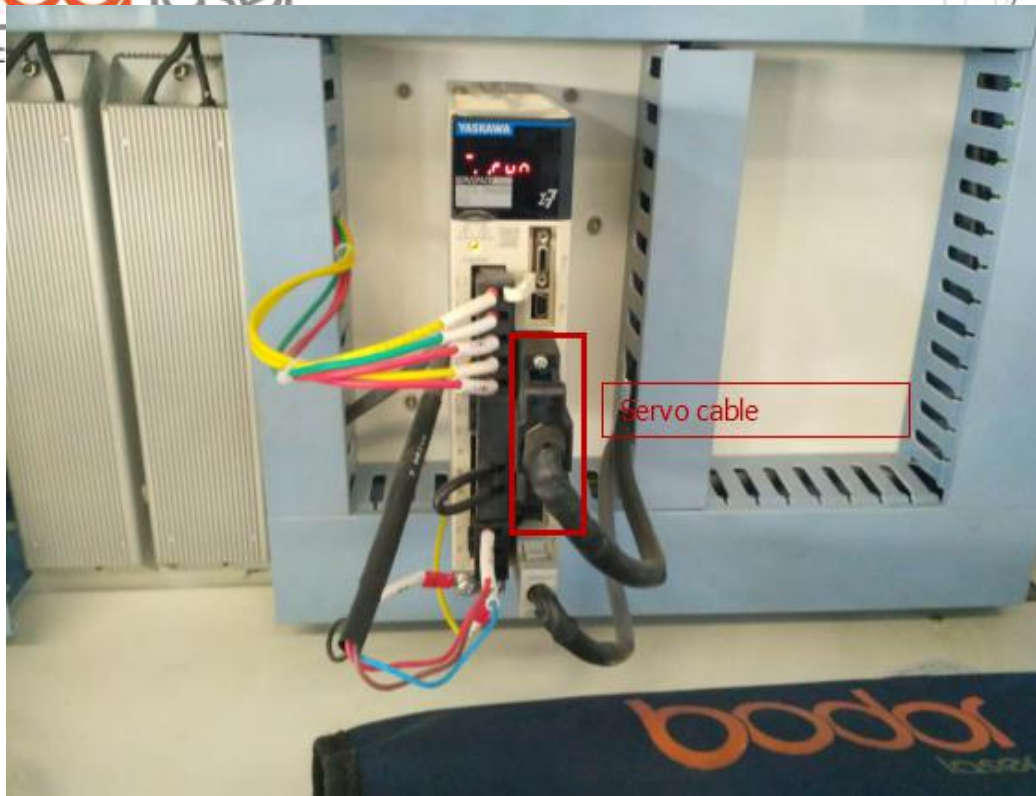
**Solution 1**

Press F4 ADVANCE and then Press 3 RESTART

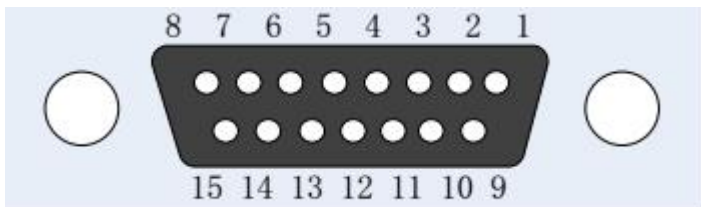


**Solution 2**

Strip the line servo cable ,maybe some stitches are in a poor contact, measure the on-off of the servo cable with a multimeter



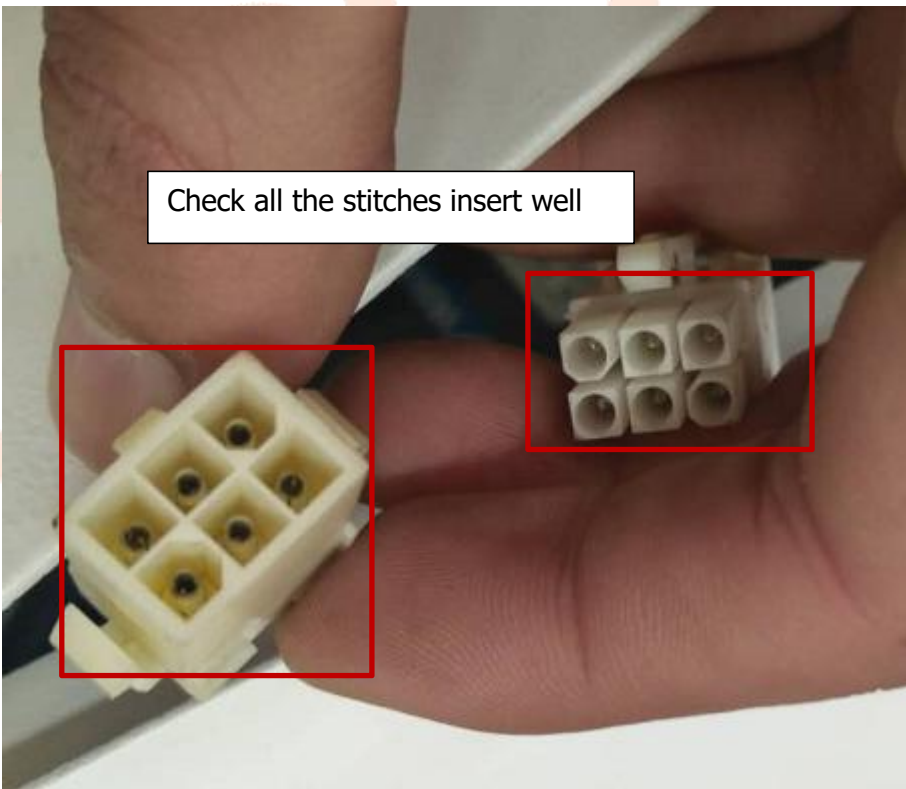
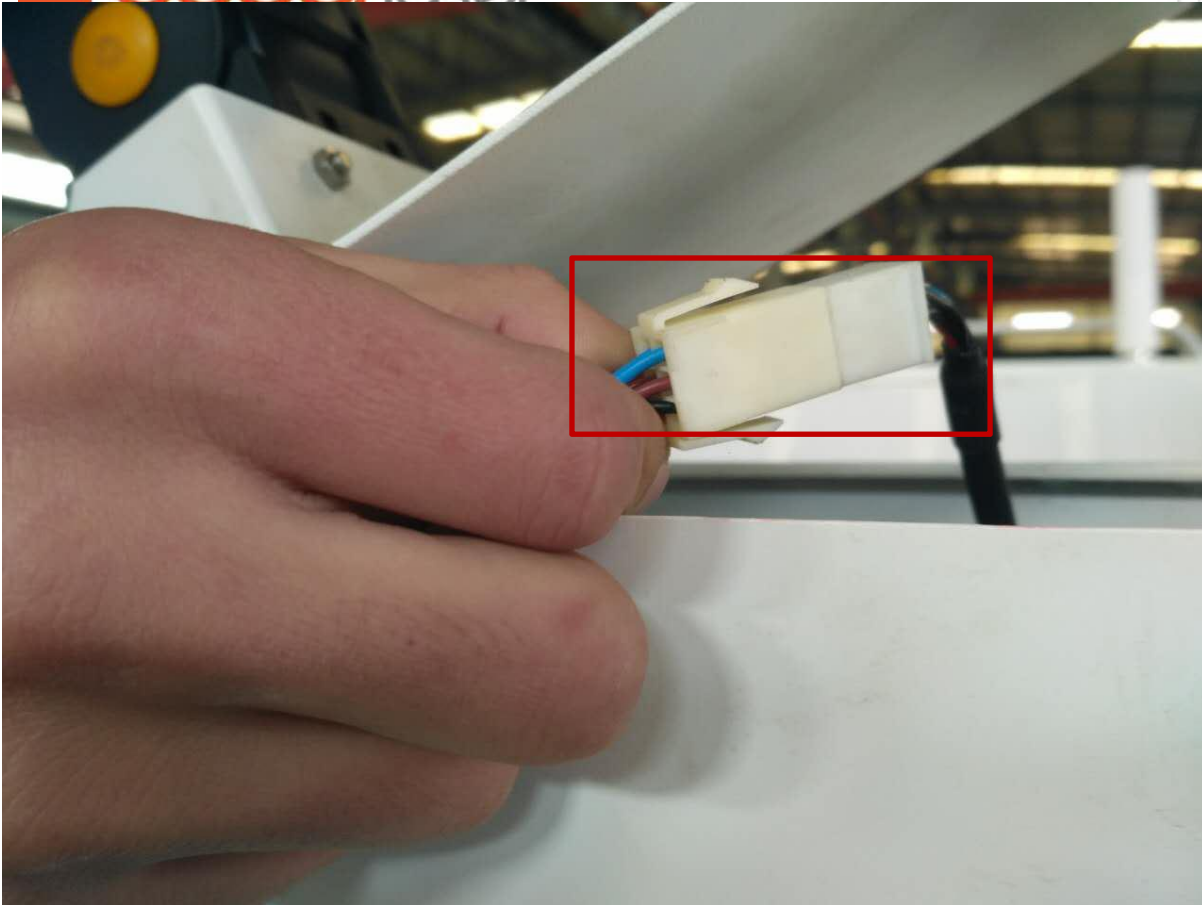
Measure the on-off of the servo cable with a multimeter, here is the connection order.



One side of servo cable is like that, and each will have a corresponding stitch in another side.







**Solution 4**

BCS100 has been broken,exchange the BCS100